The Brick Guide

FORTERRA

THE ORIGINAL LONDON BRICK

ECOSTOCK BRICK

BUTTERLEY BRICK

CRADLEY SPECIAL BRICK

FOR GREAT BRITISH BUILDING PRODUCTS

Butterley Brick

Our Butterley heritage brand has been reintroduced for 2016, as the new name for our extruded brick range - see pages 12-39

BUTTERLEY BRICK

Brick and Block Selector App

The new Forterra Brick and Block Selector App, with our unique brick matching feature, is now available to download for free at forterra.co.uk/app

Download on the App Store

ANDROID APP ON Google play

We're better with BIM

The complete range of Forterra facing bricks are now BIM ready. To download our BIM objects visit forterra.co.uk/bim

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All dimensions are in mm, drawings not to scale and all sizes nominal. The colours in this brochure are as true as can be obtained by the normal printing process. Forterra is committed to a programme of continuous product development and reserves the right to alter specifications without prior notification.

A guide to choosing the right brick

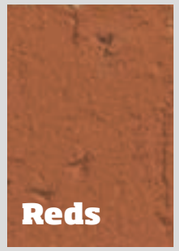
Forterra have developed a select range of bricks which offer everything you need, from classic to contemporary. Bricks are an inherently sustainable building material; they are durable, require little to no maintenance and can be recycled at the end of their use. They also contribute to thermal mass, resulting in buildings which need less energy for heating and cooling.

Forterra brick sample cards

Ideal for shortlisting products. High quality and extremely realistic representation of brick colour and texture.

Call 0330 123 1017 or visit forterra.co.uk/samples

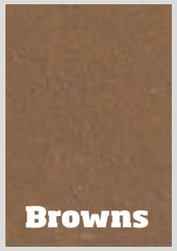
1 Choose a colour



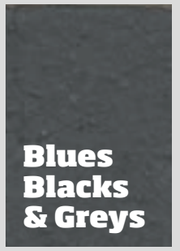
Red brick range pages 8-9, 14-27 and 42-43

Buff brick range pages 10-11, 28-33 and 44-45

Yellow brick range pages 10-11, 34-35 and 44-45

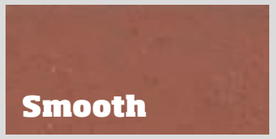


Brown brick range pages 36-37

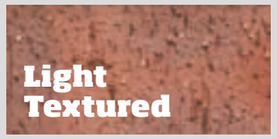


Blue, black & grey brick range pages 38-39 and 44-45

2 Choose a texture

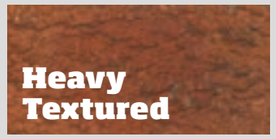


Smooth or smooth sandfaced finish, consistent and uniform in character.



Modern and uniform, with an indented or printed finish.

A slightly irregular shape with a creased texture, replicating the appearance of hand-made bricks.

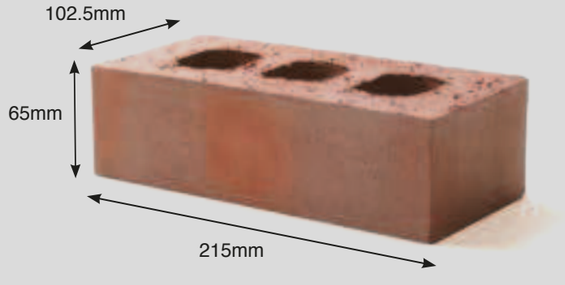


A harder and rougher texture for a more rustic brick with a consistent finish.

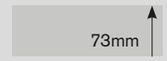
A smooth sandfaced finish, consistent and uniform in character.

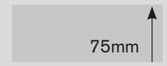
Distressed and irregular in shape, offering an ‘olde worlde’ charm associated with reclaimed bricks.

3 Choose a size



The standard brick size is 215mm x 102.5mm x 65mm but some of our bricks are made in a 73mm and 75mm format and where this is the case the following symbols are used.





ECOSTOCK
BRICK

From process to product, the Forterra Ecostock range is the most environmentally friendly stock brick range in the UK.

Produced at our Measham plant, our cutting edge technology reduces energy consumption by up to 50% in the manufacture of the Ecostock brick range.

forterra.co.uk/ecostock

ECOSTOCK BRICK

Red Bricks

Stock Pressed & Thrown

Hampton Rural Blend

Chelsea Smoked Red

Westcroft Red Multi

Red Bricks Stock Pressed

Atherstone Red

Atherstone Red Multi

Red Bricks Stock Thrown

Arundel Mix

Chertsey Antique Blend

Oakthorpe Red Stock

Autumn Glow

Clockhouse Mixture

Oakthorpe Red Multi Stock

Autumn Glow Multi

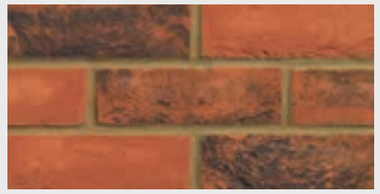
Hampton Rural Blend

Surrey Hill Red Multi

Boxhill Meld

Medway Blend

Westcroft Red Multi



Chelsea Smoked Red

Medway Orange

West Sussex Blend

ECOSTOCK BRICK

Buff & Yellow Bricks

Stock Pressed & Thrown

Atherstone Buff

Oakthorpe Buff Stock

Oakthorpe Buff Stock

Atherstone Buff Stock

Buff Bricks Stock Pressed

Atherstone Buff

Buff Bricks Stock Thrown

Belgravia Gault Blend

Cathedral Cream

Kensington Cream

Oakthorpe Buff Stock

Oakthorpe Buff Multi Stock

Yellow Bricks Stock Pressed

Ardleigh Yellow Stock

BUTTERLEY
BRICK

The Butterley heritage brand has been reintroduced for 2016 as the new name for our extruded brick range.

Synonymous with brick making in the UK for over 150 years, the current range of Butterley wirecut extruded bricks are available in a choice of colours and textures, offering everything you need from classic to contemporary.

forterra.co.uk/butterley

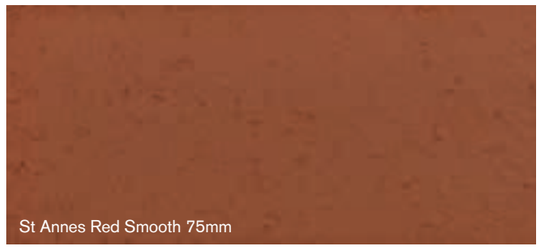
BUTTERLEY BRICK

Red Bricks

Smooth Textured

Dark Multi Smooth

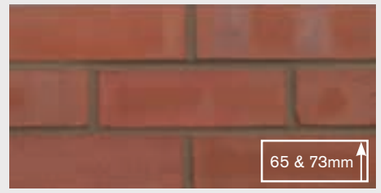
Dark Multi Smooth



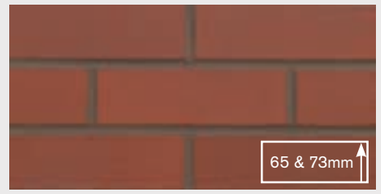
St Annes Red Smooth 75mm

County Red Smooth

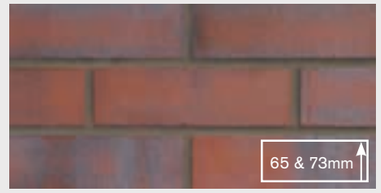
Red Bricks Smooth Textured



County Multi Smooth

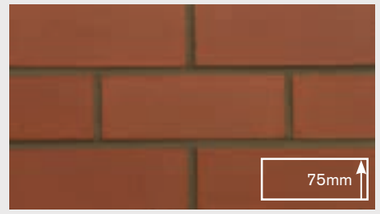


County Red Smooth



Dark Multi Smooth

Rossendale Smooth Red



St Annes Red Smooth 75mm

Order your brick samples
Call: 0330 123 1017
Web: forterra.co.uk

BUTTERLEY BRICK

Red Bricks
Light Textured

Cheshire Red Multi

Abbey Red Multi

Chidwell Multi

Abbey Blend

Order your brick samples
Call: 0330 123 1017
Web: forterra.co.uk

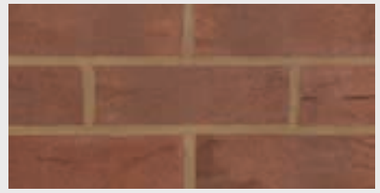
Red Bricks Light Textured

Abbey Blend

Abbey Red Multi

Airedale Multi Dragfaced

Arden Special Reserve


Caton Russet Mixture

Cheshire Red Multi

Chidwell Multi

BUTTERLEY BRICK

Red Bricks

Light Textured

Clumber Red Mixture

Lindum Cottage Red Multi

Clumber Red Mixture

Laggan Mixture

Kimbolton Red Multi

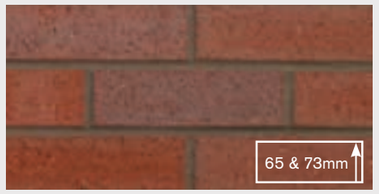
Red Bricks Light Textured

Clumber Red

Kimbolton Red Multi

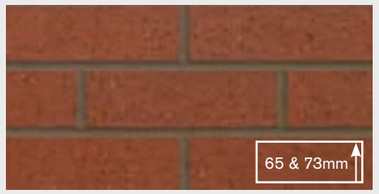
Clumber Red Mixture

Laggan Mixture



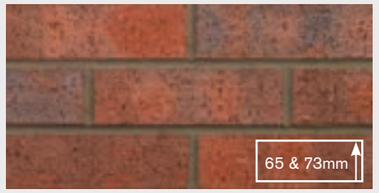
County Multi Dragfaced

Lindum Cottage Red Multi



County Red Dragfaced

Mandarin Mixture



Dark Tame Valley

Moray Red Mixture

Edwardian Dragfaced

Old English Brindled Red

Heather Multi

Old Trafford Red

BUTTERLEY BRICK

Red Bricks
Light Textured

Yorkshire Red Blend (see page 23)

Abbey Red Multi
(see page 17)

Queens Blend

Abbey Blend (see page 17)

Red Bricks Light Textured

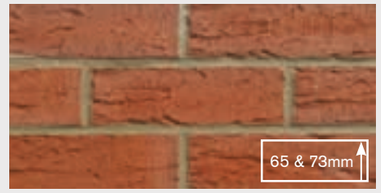
Queens Blend

Rannoch Red Multi

Red Dragfaced

Rufford Red Multi

Sherwood Red Mixture



Tame Valley Red Mixture

Teviot Red

BUTTERLEY BRICK

Red Bricks
Light Textured

Yorkshire Red Blend

Village Russet Red Mixture

Yorkshire Red Blend

Worcestershire Red Multi

Thoresby Red Multi

Tweed Red Blend

Victorian Mixture

Village Russet Red Mixture

Village Sunglow

Wentworth Mixture

Worcestershire Red Multi

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Call: 0330 123 1017
Web: forterra.co.uk

Yorkshire Red Blend

BUTTERLEY BRICK

Red Bricks

Heavy Textured

Nottingham Red Rustic

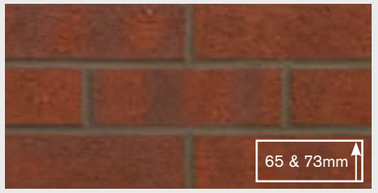
Red Bricks Heavy Textured

Braemar Red Rustic

Harthill Red

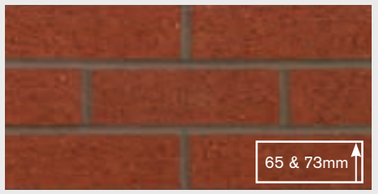
Burghley Red Rustic

Langwith Red Rustic



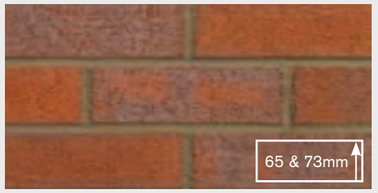
County Multi Rustic

Nottingham Red Rustic



County Red Rustic

Old English Rose Rustic



Dark Multi Rustic

Russet Red Mixture

Fulwood Multi

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk

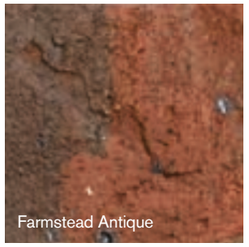
BUTTERLEY BRICK

Red Bricks
Tumbled

Woodstock Blend Reserve

Chatsworth Multi

Breckland Multi Reserve and Blue Smooth


Farmstead Antique

Red Bricks Tumbled

Breckland Multi Reserve

Meadow Red

Chatsworth Multi

Southdown Multi

Crowhurst Multi Reserve

Woodside Mixture

Farmstead Antique

Woodstock Blend Reserve

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk

BUTTERLEY BRICK

Buff Bricks

Smooth & Light Textured

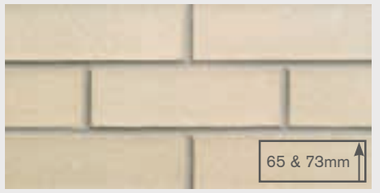
Leicestershire Russet Mixture (see page 31)

Abbey Buff Multi

Ashby Light Buff

Village Harvest Multi
(see page 33)

Buff Bricks Smooth Textured



Wilnecote Smooth Buff

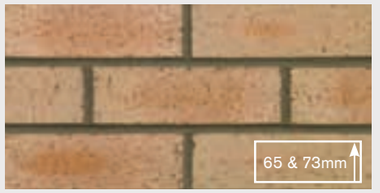
Buff Bricks Light Textured

Abbey Buff Multi

Calderdale Straw Rustic

Ashby Light Buff

Countryside Multi Buff



Brindley Buff

Cumbria Buff Rustic

Burwell Buff

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk

BUTTERLEY BRICK

Buff Bricks

Light Textured

Village Golden Thatch

Thoresby Buff Multi

Stirling Buff Multi

Buff Bricks Light Textured

Elgin Buff

Rufford Buff Multi

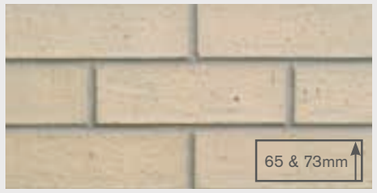
Harborough Buff Multi

Sherwood Buff Mixture

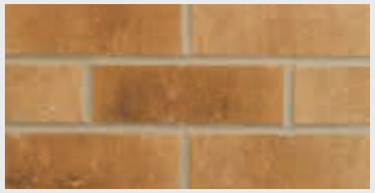
Ingleborough Buff Multi

Stirling Buff Multi

Leicestershire Russet Mixture



Tame Valley Buff Dragfaced



Lindum Barley Mixture

Thoresby Buff Multi

Lindum Wealdstone Multi

Torridon Buff Multi

Murrayfield Buff Multi Rustic

Village Golden Thatch

BUTTERLEY BRICK

Buff Bricks

Light & Heavy Textured

Old English Buff Multi

Buff Bricks Light Textured

Village Harvest Multi

Village Oatmeal Buff Multi

Buff Bricks Heavy Textured

Braemar Buff Rustic

Old English Buff Multi

Golden Multiruf

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk

BUTTERLEY BRICK

Yellow Bricks

Light & Heavy Textured

Beckton Yellow Multi

Yellow Bricks Light Textured

Ashwell Yellow Multi

Beckton Yellow Multi

Yellow Bricks Heavy Textured

Old English Mixture Rustic

Order your brick samples
Call: 0330 123 1017
Web: forterra.co.uk

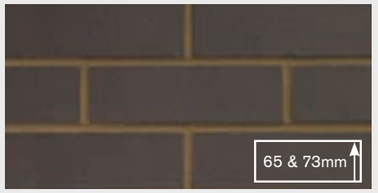
BUTTERLEY BRICK

Brown Bricks

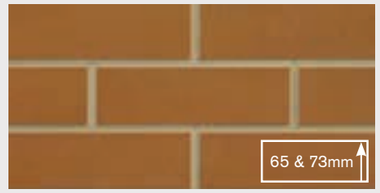
Smooth, Light & Heavy Textured

Village Honey Gold

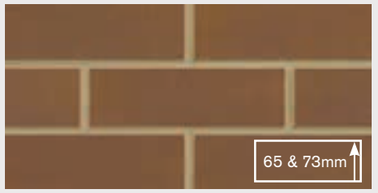
Brown Bricks Smooth Textured



Dark Moroccan Smooth



Golden Brown Sandfaced



Farmhouse Brown Sandfaced

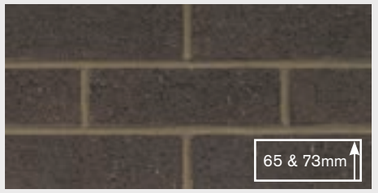
Brown Bricks Light Textured

Brown Rustic

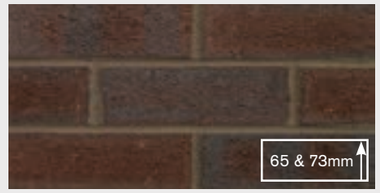
Village Honey Gold

Old English Russet

Brown Bricks Heavy Textured



Dark Moroccan Rustic



Mixed Brown Brindle Rustic

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk

BUTTERLEY BRICK

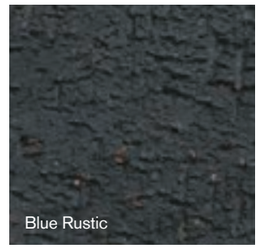
Blue & Grey Bricks

Smooth, Light & Heavy Textured

Milldale Grey Multi Dragfaced

Dovedale Grey Dragfaced

Chatsworth Grey Rustic


Blue Rustic

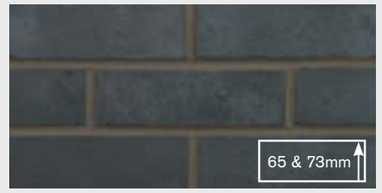
Blue Smooth

Black Bricks

Carbon Black Smooth

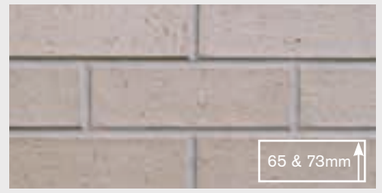
Carbon Black Rustic

Blue Bricks Smooth Textured

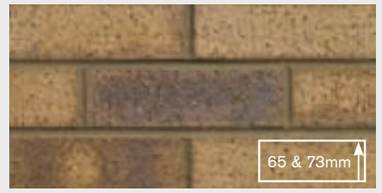


Blue Smooth

Grey Bricks Light Textured

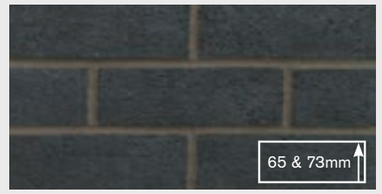


Dovedale Grey Dragfaced



Milldale Grey Multi Dragfaced

Blue Bricks Heavy Textured



Blue Rustic

Grey Bricks Heavy Textured

Chatsworth Grey Rustic

THE ORIGINAL
LONDON
BRICK

London Brick continues to be the first choice for the renovation, maintenance and improvement market.

The Original London Brick goes back over 140 years and has been used in the construction of over 5 million homes throughout the UK. Builders and specifiers can be confident that London Brick can colour match existing dwellings and provide quality and reliability.

forterra.co.uk/london

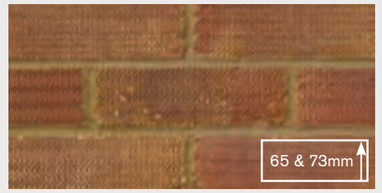
THE ORIGINAL LONDON BRICK

Red Bricks

Regency

Red Bricks

Chiltern



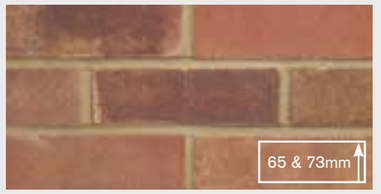
Rustic Antique

Claydon Red Multi

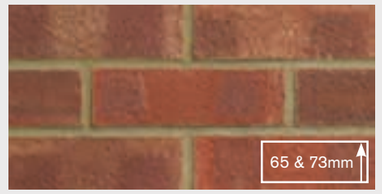
Sandfaced

Georgian

Sunset Red



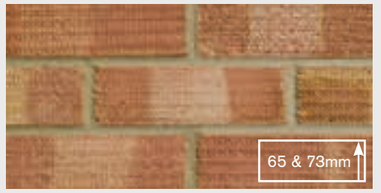
Heather



Tudor

Regency

Windsor



Rustic

THE ORIGINAL LONDON BRICK

Buff, Yellow, Black & Grey Bricks

Hereward Light / Regency (see page 43)

Buff Bricks

Hereward Light

Milton Buff

Honey Buff

Nene Valley Stone

Yellow Bricks

Golden Buff

Longville Stone

Ironstone

Saxon Gold

Black & Grey Bricks

Brecken Grey

Cotswold

Brindle

Dapple Light

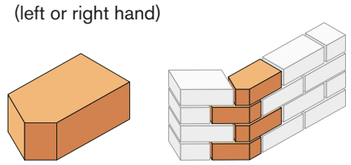
CRADLEY
SPECIAL BRICK

Special Shaped Bricks

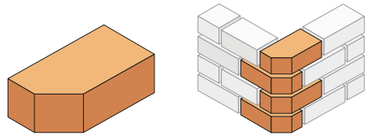
Cradley specialises in the manufacture of handmade British Standard and non-standard brick specials, which are available in all brick types, enabling special shaped brick matching. Cradley can produce non-standard and bespoke brick specials to almost any specific design, shape and size to create unique brickwork features and detailing.

British Standard
Special Shaped Bricks

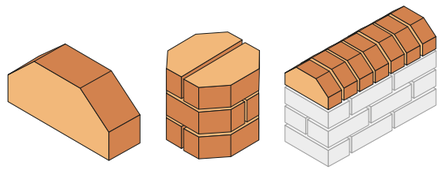
AN.1 Squint
(left or right hand)



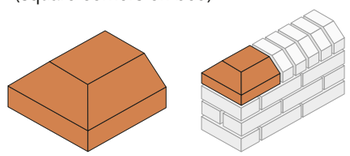
AN.5 Single cant
(left or right hand)



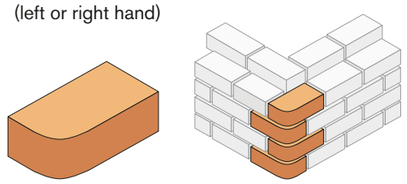
AN.6 Double cant



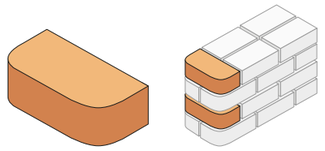
AN.12 Double cant stop end
(square corners on bed)



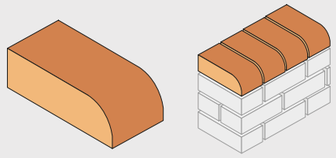
BN.1 Single bullnose
(left or right hand)



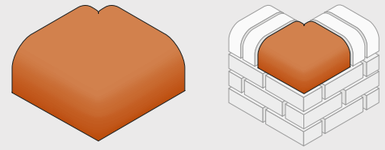
BN.2 Double bullnose



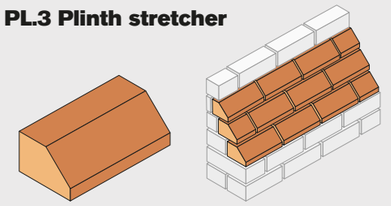
BN.5 Single bullnose header on flat
(left or right hand)



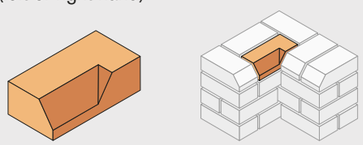
BN.19 External return to double bullnose on edge and to bullnose double header on flat
(square corners on bed)



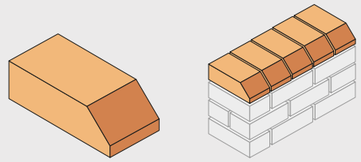
PL.3 Plinth stretcher



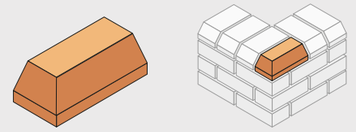
PL.4 Plinth internal return - long
(left or right hand)



PL.2 Plinth header



PL.7 Plinth external return
(left or right hand)

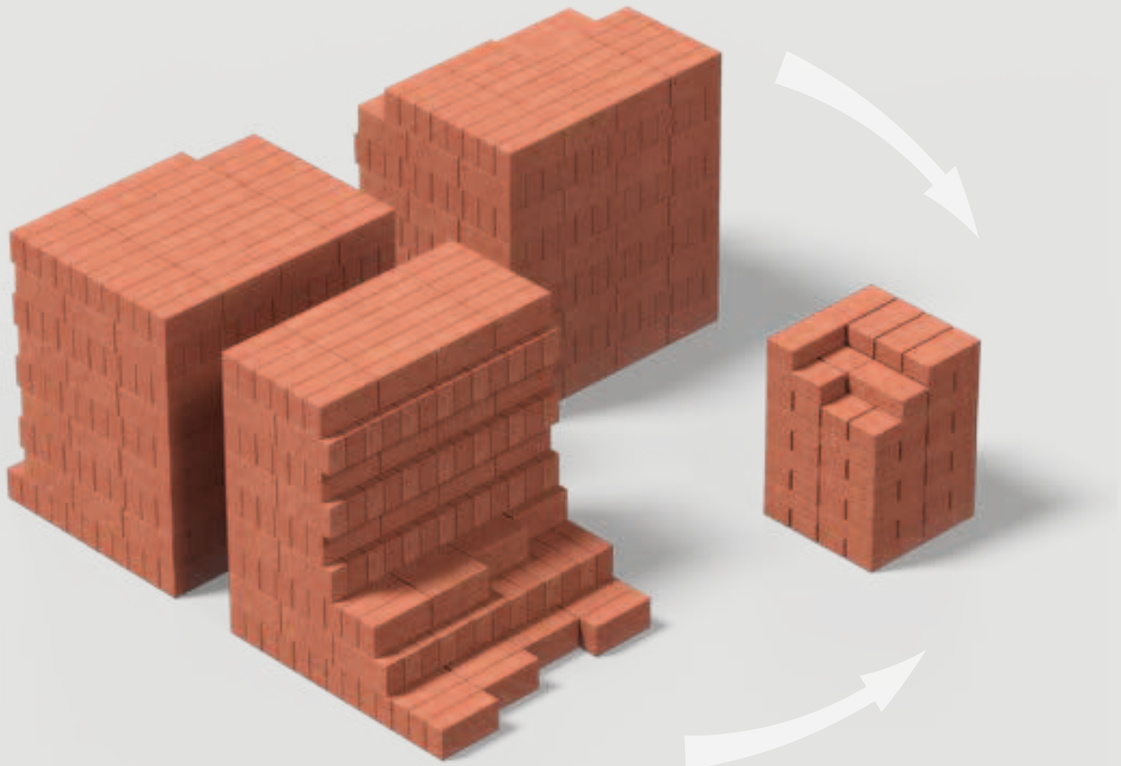


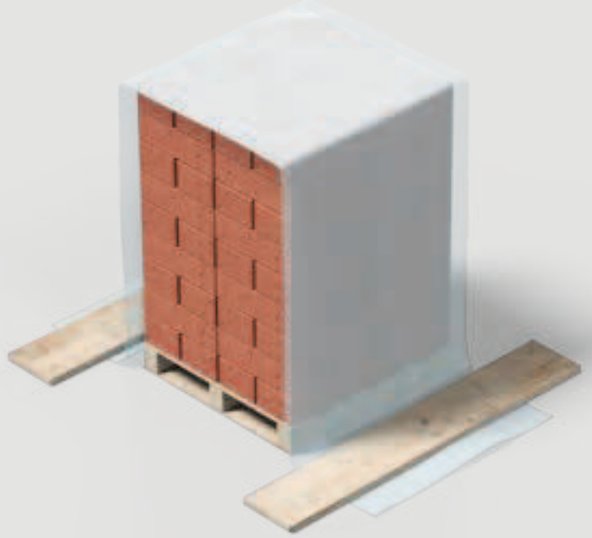
Professional tips
for better brickwork

Make life easier with these simple tips which can save you time and money on your build.

Blending bricks

Bricks should be loaded-out from a minimum of 3 packs and it is advisable to draw from the packs in vertical rather than horizontal slices. Doing this helps avoid colour patchiness or banding in the brickwork.





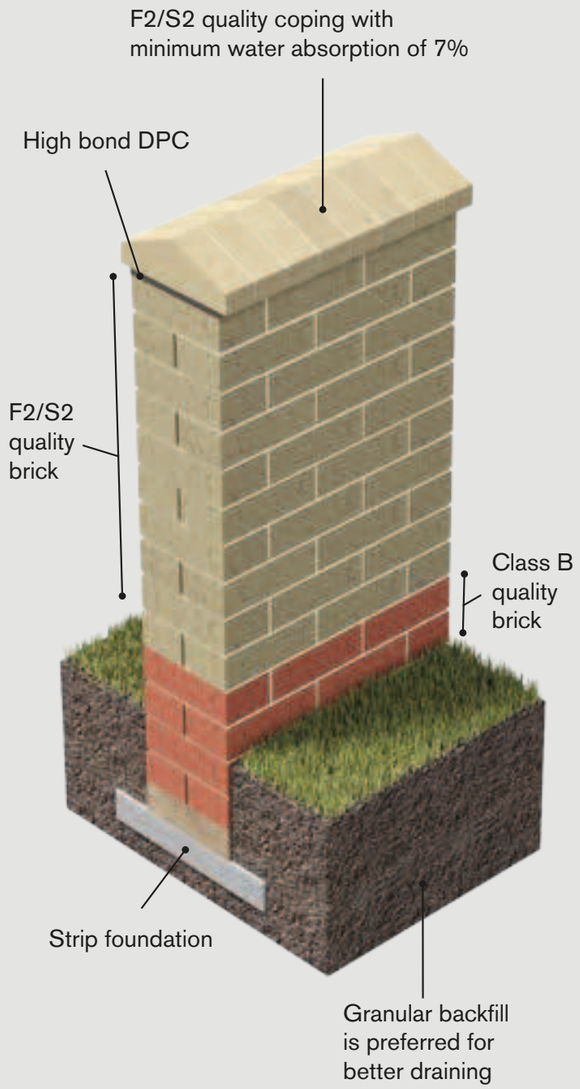
Brick storage

Bricks should be stored on a level, free-draining surface that is protected from the elements. Polythene wrapping provides protection from the weather; if this is removed for inspection it needs to be replaced or alternative protection needs to be provided.

Protection of newly built brickwork

When work stops or is interrupted by inclement weather conditions, brickwork should be protected immediately with polythene sheeting that is held in place with a suitable fixing. If new brickwork is not protected, lime stains, efflorescence and patchy mortar colour can occur. It should also be noted that the laying of brickwork should be discontinued when the temperature falls below 3°C or when frost is imminent.

Frost protection



Freestanding walls

Freestanding walls can be subjected to severe weather conditions. In order to minimise frost damage careful consideration must be paid to the following aspects of design:

Class B quality bricks should be used from foundation level to 150mm (minimum) above ground level (M12 mortar or 1 : 1/4 : 3). This will also act as a rigid DPC

The main body of the wall should be constructed in "F2/S2" quality facing bricks (M6 mortar or 1 : 1/2 : 4 1/2)

All copings must be of "F2/S2" quality and have a water absorption not exceeding 7% (M12 mortar or 1 : 1/4 : 3)

We recommend that drip channels are introduced on all copings to shed rain clear of the wall face

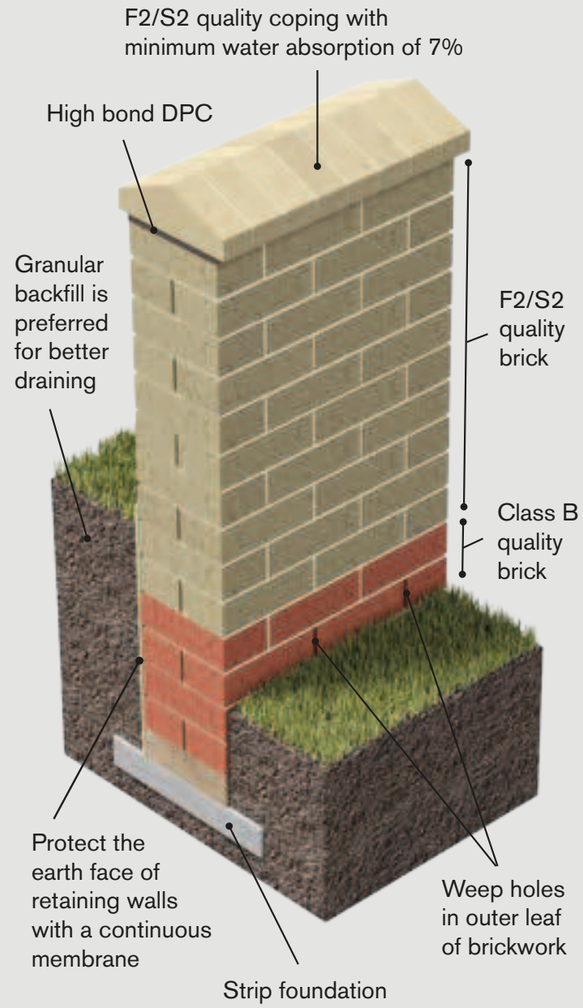
Drip channels should have sharp edges and be free from mortar or other obstruction

Copings should overhang the wall face by at least 45mm

"F1" quality bricks must not be used for the main body of the wall, cappings or copings on freestanding walls

Mortar joints are not impervious to moisture. This is resolved by using a high bond continuous damp proof membrane immediately below the copings, projecting at least 13mm beyond the mortar.

A flexible DPC should be avoided at all times as this will reduce overall structural stability.



Earth retaining walls

Where brickwork is in direct contact with retained earth, it is exposed to ground water which invariably contains salts.

To minimise the risk of effloresence on the exposed face of the wall, a waterproof barrier between the retained earth and the brickwork should be provided

The waterproof barrier will also aid in the minimisation of frost damage and sulphate attack

All other detailing should be in accordance with that stated for a freestanding wall

Rendering of the wall is not recommended under any circumstances

A cement rich M12 mortar (1 : 1/4 : 3 cement : lime : sand or equivalent) should be used for cappings and copings on both freestanding and retaining walls.

Frost attack

In extreme conditions even frost resistant F2 bricks have been known to fail. Where there is a likelihood of long term saturation during cyclic frost conditions occurring, it is advisable to choose a brick of high strength and low water absorption as an added precaution.

It is important to follow the above-mentioned good building practice details when constructing walls and other vulnerable structures.

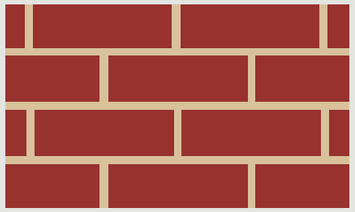
Care should always be taken to observe relevant design details and current Codes of Practice.

Brick design considerations

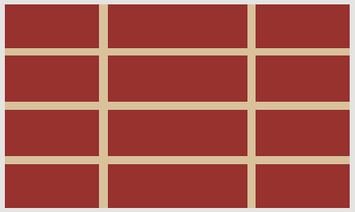
A guide to help you get more from your bricks

Brick bond patterns

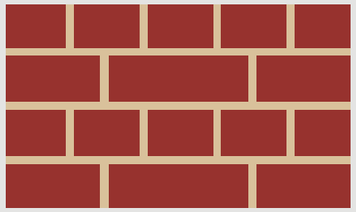
The purpose of bonding is to make brickwork uniform in structure and composition and to maximise its strength, durability and visual appeal. Here are five of the most popular bonding patterns used in the UK.



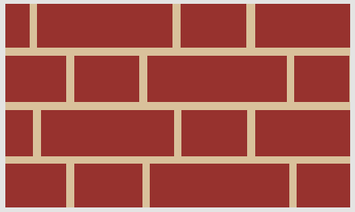
Stretcher bond



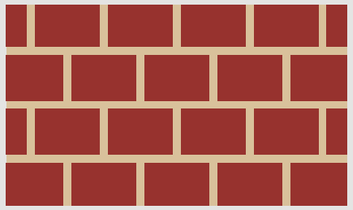
Stack bond



English bond



Flemish bond



Header bond

Mortar joint profiles

The purpose of finishing joints is to improve the rain resistance and visual appeal of the wall by compacting the surface of the mortar and pressing it into contact with the bricks. Below are five mortar joint profiles commonly used in the UK.

Recessed*
The mortar is raked out to leave the edge of the brickwork exposed, picking out individual bricks and creating a shadow effect.

Weathered struck
The inset edge of the joint should be around 2mm and the forward edge should finish on the edge of the brick.

Weathered struck & cut
The inset edge of the joint should be around 2mm and the forward edge should project around 2mm beyond the brick surface.

Bucket handle
The mortar is 'tooled' to leave a concave, rounded joint.

Flush
The edge is finished flush with the brickwork surface.

* Recessed joints should not be used in areas exposed to high levels of wind driven rain. Recessed joints should not be raked out to more than 5mm.

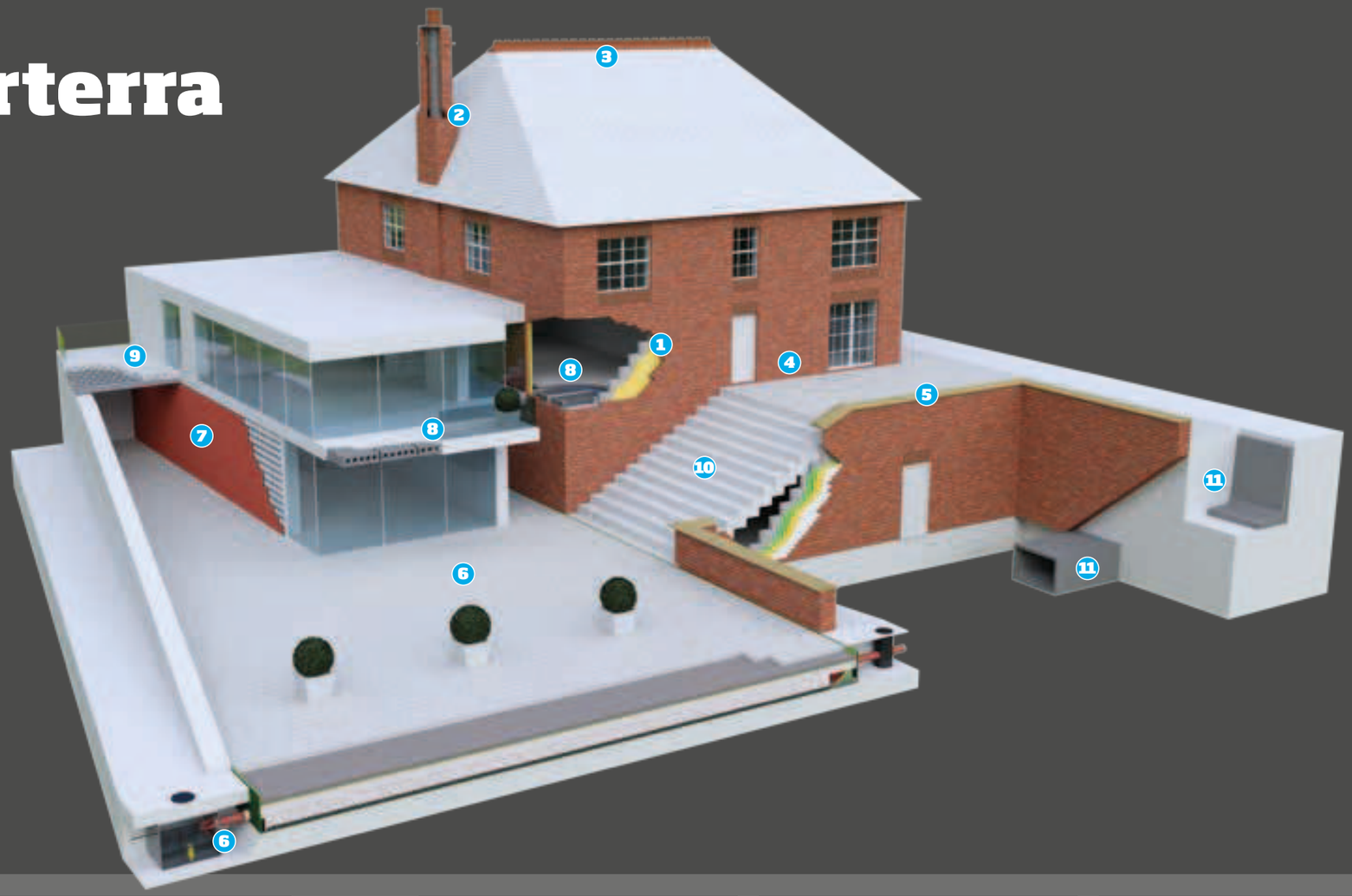
Mortar colours

Mortar colour can have a significant impact on the look of a building as generally mortar represents around 15% of the total visible brickwork area. When choosing mortar colours it may be advisable to construct sample panels on site.

The complete Forterra product range

Our extensive product range covers all your construction requirements, from initial groundwork through to finished build.

forterra.co.uk



1 Bricks and Blocks
- London Brick
- Ecostock
- Butterley
- Thermalite
- Conbloc

2 Chimney and Flue Systems
- Red Bank

3 Ridge Tiles and Finials
- Red Bank

4 Air Bricks and Cavity Wall Bridging Ducts
- Red Bank

5 Special Shaped Bricks
- Cradley

6 Permeable Paving Systems
- Formpave

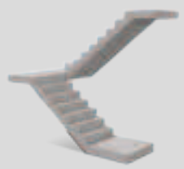
THE ORIGINAL LONDON BRICK | ECOSTOCK BRICK | BUTTERLEY BRICK | CRADLEY SPECIAL BRICK | RED BANK | THERMALITE

7 Walling and Cladding Systems
- LockClad
- Wonderwall
- Dimensions
- Prefabricated Walling

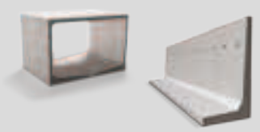
8 Bison Precast Concrete
- Jetfloor
- Beam and Block
- Hollowcore

9 Bison Precast Concrete
- Omnia Bridge Deck

10 Bison Precast Concrete
- Stairs and Landings



11 Bison Precast Concrete
- Retaining Walls
- Box Culverts



FORTERRA

CONBLOC | BISON PRECAST | JETFLOOR | INNOVATORS IN FORMPAVE PERMEABLE PAVING

Forterra the sustainable choice

Bricks are an inherently sustainable building material. They are durable, require little or no maintenance, and can be recycled at the end of their use. They also contribute to thermal mass, resulting in buildings which need less energy for heating and cooling.

Forterra was the first brick manufacturer to achieve BES 6001 Responsible Sourcing of Materials (RSM) certification for all products from its UK brick production sites. This means that any brick you choose from Forterra is BES 6001 certified.

Forterra also offers the Ecostock® brick range. This range is manufactured at our state-of-the-art brick factory in Measham, and combines locally sourced raw materials with low energy and low waste processes, to make stock bricks with the lowest embodied CO_2.

BES 6001
Responsible Sourcing
www.greenbooklive.com

Brick sustainability

- Little or no maintenance required in use
- Contributes to thermal mass
- Provides heat and noise insulation
- Excellent fire resistance
- Allows the flexibility for buildings to be altered for re-use
- Recyclable
- A natural and traditional building material with pleasing aesthetic qualities
- A+ rating in the BRE Green Guide

Forterra brick sustainability

- All bricks are certified as 'very good' under BES 6001 - Responsible Sourcing of Materials
- All bricks are manufactured in accordance with ISO 14001 - Environmental Management System
- A significant number of Forterra bricks include recycled content
- Locally sourced raw materials
- Strict waste minimisation schemes

To find out more about how Forterra embeds sustainability throughout its business in the UK visit **forterra.co.uk**

Brick name	Page	Size (mm)	Colour	Manufacture	Texture	Factory	Configuration	Dimensional tolerance mean	Dimensional tolerance range	Dry weight per brick (kg)	Durability rating	Active soluble salts	Water absorption (%)	Comp. strength (N/mm^2)	Pack size
Abbey Blend	P17	215 x 102.5 x 65	Red	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Abbey Buff Multi	P29	215 x 102.5 x 65	Buff	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Abbey Red Multi	P17	215 x 102.5 x 65	Red	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Airedale Multi Dragfaced	P17	215 x 102.5 x 65	Red	W	DF	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Arden Special Reserve	P17	215 x 102.5 x 65	Red	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	2	F2	S2	14	40	500
Ardleigh Yellow Stock	P11	215 x 102.5 x 65	Yellow	TH	SS	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	13	30	495
Arundel Mix	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Ashby Light Buff	P29	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Ashwell Yellow Multi	P35	215 x 102.5 x 65	Yellow	W	IT	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F2	S2	20	30	495
Atherstone Buff	P11	215 x 102.5 x 65	Buff	P	SS	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	11	35	495
Atherstone Red	P9	215 x 102.5 x 65	Red	P	SS	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Atherstone Red Multi	P9	215 x 102.5 x 65	Red	P	SS	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Autumn Glow	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Autumn Glow Multi	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Beckton Yellow Multi	P35	215 x 102.5 x 65	Yellow	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Belgravia Gault Blend	P11	215 x 102.5 x 65	Buff	TH	C	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	13	30	495
Blue Rustic	P39	215 x 102.5 x 65	Blue	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	448
Blue Rustic 73mm	P39	215 x 102.5 x 73	Blue	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	384
Blue Smooth	P39	215 x 102.5 x 65	Blue	W	SM	Wiln	Vertically perforated 20-28% voids	T2	R1	2.5	F2	S2	7	75	448
Blue Smooth 73mm	P39	215 x 102.5 x 73	Blue	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	384
Boxhill Meld	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Braemar Buff Rustic	P33	215 x 102.5 x 65	Buff	W	RU	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Braemar Red Rustic	P25	215 x 102.5 x 65	Red	W	RU	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Brecken Grey (London Brick)	P45	215 x 102.5 x 65	Grey	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Breckland Multi Reserve	P27	215 x 102.5 x 65	Red	W	T	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Brindle (London Brick)	P45	215 x 102.5 x 65	Black	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	396
Brindley Buff	P29	215 x 102.5 x 65	Buff	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Brindley Buff 73mm	P29	215 x 102.5 x 73	Buff	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	384
Brown Rustic	P37	215 x 102.5 x 65	Brown	W	RU	Kirt	Vertically perforated 11-16% voids	T2	R1	2.15	F1	S2	19	20	495
Burghley Red Rustic	P25	215 x 102.5 x 65	Red	W	RU	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F1	S2	17	25	495
Burwell Buff	P29	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Calderdale Straw Rustic	P29	215 x 102.5 x 65	Buff	W	DF	Clau	Vertically perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Carbon Black Smooth	P39	215 x 102.5 x 65	Black	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Carbon Black Rustic	P39	215 x 102.5 x 65	Black	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
Cathedral Cream	P11	215 x 102.5 x 65	Buff	TH	C	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	13	30	495
Caton Russet Mixture	P17	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Chatsworth Grey Rustic	P39	215 x 102.5 x 65	Grey	W	RU	Kirt	Vertically perforated 11-16% voids	T2	R1	1.95	F1	S2	26	20	495
Chatsworth Multi	P27	215 x 102.5 x 65	Red	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Chelsea Smoked Red	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Chertsey Antique Blend	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Cheshire Red Multi	P17	215 x 102.5 x 65	Red	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	2	F2	S2	14	40	500
Chidwell Multi	P17	215 x 102.5 x 65	Red	W	IT	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Chiltern (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Claydon Red Multi (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Clockhouse Mixture	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Clumber Red	P19	215 x 102.5 x 65	Red	W	SS	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	17	30	495
Clumber Red Mixture	P19	215 x 102.5 x 65	Red	W	SS	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	17	30	495
Cotswold (London Brick)	P45	215 x 102.5 x 65	Grey	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
County Multi Dragfaced	P19	215 x 102.5 x 65	Red	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Multi Dragfaced 73mm	P19	215 x 102.5 x 73	Red	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
County Multi Rustic	P25	215 x 102.5 x 65	Red	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
County Multi Rustic 73mm	P25	215 x 102.5 x 73	Red	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	464
County Multi Smooth	P15	215 x 102.5 x 65	Red	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Multi Smooth 73mm	P15	215 x 102.5 x 73	Red	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
County Red Dragfaced	P19	215 x 102.5 x 65	Red	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Red Dragfaced 73mm	P19	215 x 102.5 x 73	Red	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
County Red Rustic	P25	215 x 102.5 x 65	Red	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
County Red Rustic 73mm	P25	215 x 102.5 x 73	Red	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	464
County Red Smooth	P15	215 x 102.5 x 65	Red	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
County Red Smooth 73mm	P15	215 x 102.5 x 73	Red	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Countryside Multi Buff	P29	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Crowhurst Multi Reserve	P27	215 x 102.5 x 65	Red	W	T	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Cumbria Buff Rustic	P29	215 x 102.5 x 65	Buff	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Dapple Light (London Brick)	P45	215 x 102.5 x 65	Grey	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Dark Moroccan Rustic	P37	215 x 102.5 x 65	Brown	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Moroccan Rustic 73mm	P37	215 x 102.5 x 73	Brown	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	384
Dark Moroccan Smooth	P37	215 x 102.5 x 65	Brown	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Moroccan Smooth 73mm	P37	215 x 102.5 x 73	Brown	W	SM	Wiln	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	384
Dark Multi Rustic	P25	215 x 102.5 x 65	Red	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Multi Rustic 73mm	P25	215 x 102.5 x 73	Red	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	464
Dark Multi Smooth	P15	215 x 102.5 x 65	Red	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Multi Smooth 73mm	P15	215 x 102.5 x 73	Red	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Dark Tame Valley	P19	215 x 102.5 x 65	Red	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Dark Tame Valley 73mm	P19	215 x 102.5 x 73	Red	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Dovedale Grey Dragfaced	P39	215 x 102.5 x 65	Grey	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Dovedale Grey Dragfaced 73mm	P39	215 x 102.5 x 73	Grey	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	384
Edwardian Dragfaced	P19	215 x 102.5 x 65	Red	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	14	35	495
Elgin Buff	P31	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.95	F2	S2	15	50	500
Farmhouse Brown Sandfaced	P37	215 x 102.5 x 65	Brown	W	SF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Farmhouse Brown Sandfaced 73mm	P37	215 x 102.5 x 73	Brown	W	SF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Farmstead Antique	P27	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Fulwood Multi	P25	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Georgian (London Brick)	P43	215 x 102.5 x 65	Red	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Golden Brown Sandfaced	P37	215 x 102.5 x 65	Brown	W	SF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Golden Brown Sandfaced 73mm	P37	215 x 102.5 x 73	Brown	W	SF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Golden Buff (London Brick)	P45	215 x 102.5 x 65	Yellow	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Golden Multiruf	P33	215 x 102.5 x 65	Buff	W	RU	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F1	S2	20	30	500
Hampton Rural Blend	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Harborough Buff Multi	P31	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500

Key to index

Manufacture: W = Wirecut P = Pressed TH = Thrown

Texture: C = Creased SM = Smooth RB = Rolled Back DF = Dragfaced IT = Indented Texture
PT = Printed Texture SS = Smooth Sanded SF = Sandfaced RU = Rusticated T = Tumbled

Factory: How = Howley Park Des = Desford Kirt = Kirton Mea = Measham Wiln = Wilnecote King = Kings Dyke Clau = Claughton Acc = Accrington

T1 (+/- 6mm) the mean of 10 bricks falls between 209mm up to 221mm.
T2 (+/- 4mm) the mean of 10 bricks falls between 211mm up to 219mm.
R1 - the difference between the smallest and the largest in the batch of 10 is no more than 9mm.

F1 - suitable for moderate exposure.
F2 - suitable for severe exposure.
S2 - low active soluble salt content.

Brick name	Page	Size (mm)	Colour	Manufacture	Texture	Factory	Configuration	Dimensional tolerance mean	Dimensional tolerance range	Dry weight per brick (kg)	Durability rating	Active soluble salts	Water absorption (%)	Comp. strength (N/mm^2)	Pack size
Harthill Red	P25	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Heather (London Brick)	P43	215 x 102.5 x 65	Red	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Heather (London Brick) 73mm	P43	215 x 102.5 x 73	Red	P	SF	King	Frogged 13-18% voids	T1	R1	2.3	F1	S2	23	25	360
Heather Multi	P19	215 x 102.5 x 65	Red	W	SF	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Hereward Light (London Brick)	P45	215 x 102.5 x 65	Buff	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Honey Buff (London Brick)	P45	215 x 102.5 x 65	Buff	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Ingleborough Buff Multi	P31	215 x 102.5 x 65	Buff	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Ironstone (London Brick)	P45	215 x 102.5 x 65	Yellow	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Kensington Cream	P11	215 x 102.5 x 65	Buff	TH	C	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	13	30	495
Kimbolton Red Multi	P19	215 x 102.5 x 65	Red	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Leicestershire Russet Mixture	P31	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Laggan Mixture	P19	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Langwith Red Rustic	P25	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Lindum Barley Mixture	P31	215 x 102.5 x 65	Buff	W	SS	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F2	S2	20	30	495
Lindum Cottage Red Multi	P19	215 x 102.5 x 65	Red	W	SS	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	14	35	495
Lindum Wealdstone Multi	P31	215 x 102.5 x 65	Buff	W	SS	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F2	S2	20	30	495
Longville Stone (London Brick)	P45	215 x 102.5 x 65	Yellow	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Mandarin Mixture	P19	215 x 102.5 x 65	Red	W	DF	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Meadow Red	P27	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Medway Orange	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Medway Blend	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Milldale Grey Multi Dragfaced	P39	215 x 102.5 x 65	Grey	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Milldale Grey Multi Dragfaced 73mm	P39	215 x 102.5 x 73	Grey	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	384
Milton Buff (London Brick)	P45	215 x 102.5 x 65	Buff	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Mixed Brown Brindle Rustic	P37	215 x 102.5 x 65	Brown	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.5	F2	S2	7	75	504
Mixed Brown Brindle Rustic 73mm	P37	215 x 102.5 x 73	Brown	W	RU	Wiln	Vertically perforated 20-25% voids	T2	R1	2.8	F2	S2	7	75	384
Moray Red Mixture	P19	215 x 102.5 x 65	Red	W	RU	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Murrayfield Buff Multi Rustic	P31	215 x 102.5 x 65	Buff	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Nene Valley Stone (London Brick)	P45	215 x 102.5 x 65	Buff	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Nottingham Red Rustic	P25	215 x 102.5 x 65	Red	W	RU	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F1	S2	17	25	495
Oakthorpe Buff Multi Stock	P11	215 x 102.5 x 65	Buff	TH	C	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	11	35	495
Oakthorpe Buff Stock	P11	215 x 102.5 x 65	Buff	TH	C	Mea	Frogged 5-15% voids	T2	R1	2.36	F2	S2	11	35	495
Oakthorpe Red Multi Stock	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Oakthorpe Red Stock	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Old English Brindled Red	P19	215 x 102.5 x 65	Red	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	2	F2	S2	14	40	500
Old English Buff Multi	P33	215 x 102.5 x 65	Buff	W	RU	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Old English Mixture Rustic	P35	215 x 102.5 x 65	Yellow	W	RU	Kirt	Vertically perforated 11-16% voids	T2	R1	2.15	F1	S2	19	20	495
Old English Rose Rustic	P25	215 x 102.5 x 65	Red	W	RU	Kirt	Vertically perforated 11-21% voids	T2	R1	2.15	F1	S2	17	25	495
Old English Russet	P37	215 x 102.5 x 65	Brown	W	IT	Des	Vertically perforated 18-23% voids	T2	R1	1.9	F2	S2	20	30	500
Old Trafford Red	P19	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Queens Blend	P21	215 x 102.5 x 65	Red	W	DF	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Rannoch Red Multi	P21	215 x 102.5 x 65	Red	W	IT	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Red Dragfaced	P21	215 x 102.5 x 65	Red	W	DF	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Regency (London Brick)	P43	215 x 102.5 x 65	Red	P	SF	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Rossendale Smooth Red	P15	215 x 102.5 x 65	Red	W	SM	Acc	Vertically perforated 18-28% voids	T2	R1	2.5	F2	S2	7	75	504
Rufford Buff Multi	P31	215 x 102.5 x 65	Buff	W	SS	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Rufford Red Multi	P21	215 x 102.5 x 65	Red	W	DF	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Rustic (London Brick)	P43	215 x 102.5 x 65	Red	P	RU	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Rustic (London Brick) 73mm	P43	215 x 102.5 x 73	Red	P	RU	King	Frogged 13-18% voids	T1	R1	2.3	F1	S2	23	25	360
Rustic Antique (London Brick)	P43	215 x 102.5 x 65	Red	P	RU	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Rustic Antique (London Brick) 73mm	P43	215 x 102.5 x 73	Red	P	RU	King	Frogged 13-18% voids	T1	R1	2.3	F1	S2	23	25	360
Russet Red Mixture	P25	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Sandfaced (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Saxon Gold (London Brick)	P45	215 x 102.5 x 65	Yellow	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Sherwood Buff Mixture	P31	215 x 102.5 x 65	Buff	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Sherwood Red Mixture	P21	215 x 102.5 x 65	Red	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Southdown Multi	P27	215 x 102.5 x 65	Red	W	RB	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
St Annes Red Smooth 75mm	P15	215 x 102.5 x 75	Red	W	SM	Acc	Vertically perforated 18-23% voids	T2	R1	3	F2	S2	7	75	396
Stirling Buff Multi	P31	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.95	F2	S2	15	50	500
Sunset Red (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Surrey Hill Red Multi	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Tame Valley Buff Dragfaced	P31	215 x 102.5 x 65	Buff	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Tame Valley Buff Dragfaced 73mm	P31	215 x 102.5 x 73	Buff	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	384
Tame Valley Red Mixture	P21	215 x 102.5 x 65	Red	W	DF	Wiln	Vertically perforated 23-28% voids	T2	R1	2.5	F2	S2	7	75	504
Tame Valley Red Mixture 73mm	P21	215 x 102.5 x 73	Red	W	IT	Wiln	Vertically perforated 23-28% voids	T2	R1	2.8	F2	S2	7	75	464
Teviot Red	P21	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Thoresby Buff Multi	P31	215 x 102.5 x 65	Buff	W	SS	Kirt	Vertically perforated 11-21% voids	T2	R1	2.05	F2	S2	20	30	495
Thoresby Red Multi	P23	215 x 102.5 x 65	Red	W	SS	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Torridon Buff Multi	P31	215 x 102.5 x 65	Buff	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Tudor (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T1	R1	1.95	F1	S2	23	25	390
Tudor (London Brick) 73mm	P43	215 x 102.5 x 73	Red	P	IT	King	Frogged 13-18% voids	T1	R1	2.3	F1	S2	23	25	360
Tweed Red Blend	P23	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Victorian Mixture	P23	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.35	F2	S2	10	40	520
Village Golden Thatch	P31	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Village Harvest Multi	P33	215 x 102.5 x 65	Buff	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	1.9	F2	S2	20	30	500
Village Honey Gold	P37	215 x 102.5 x 65	Brown	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	17	30	495
Village Oatmeal Buff Multi	P33	215 x 102.5 x 65	Buff	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Village Russet Red Mixture	P23	215 x 102.5 x 65	Red	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Village Sunglow	P23	215 x 102.5 x 65	Red	W	IT	Kirt	Vertically perforated 13-25% voids	T2	R1	2.05	F2	S2	15	30	495
Wentworth Mixture	P23	215 x 102.5 x 65	Red	W	DF	Clau	Vertically Perforated 18-28% Voids	T2	R1	2.25	F2	S2	10	40	520
Westcroft Red Multi	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
West Sussex Blend	P9	215 x 102.5 x 65	Red	TH	C	Mea	Frogged 5-18% voids	T2	R1	2.2	F2	S2	13	25	495
Windsor (London Brick)	P43	215 x 102.5 x 65	Red	P	IT	King	Frogged 15-20% voids	T2	R1	1.95	F1	S2	23	25	390
Wilnecote Smooth Buff	P29	215 x 102.5 x 65	Buff	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	504
Wilnecote Smooth Buff 73mm	P29	215 x 102.5 x 73	Buff	W	SM	Wiln	Vertically perforated 23-28% voids	T2	R1	2.4	F2	S2	10	50	384
Woodside Mixture	P27	215 x 102.5 x 65	Red	W	PT	Acc	Vertically Perforated 18-28% Voids	T2	R1	2.5	F2	S2	7	75	468
Woodstock Blend Reserve	P27	215 x 102.5 x 65	Red	W	T	How	Vertically perforated 24-29% voids	T2	R1	2.4	F2	S2	7	75	452
Worcestershire Red Multi	P23	215 x 102.5 x 65	Red	W	IT	Des	Vertically perforated 18-25% voids	T2	R1	2	F2	S2	14	40	500
Yorkshire Red Blend	P23	215 x 102.5 x 65	Red	W	SF	How	Vertically perforated 24-29% voids	T2	R1	2.3	F2	S2	8	60	452

Key to index

Manufacture: W = Wirecut P = Pressed TH = Thrown

Texture: C = Creased SM = Smooth RB = Rolled Back DF = Dragfaced IT = Indented Texture
PT = Printed Texture SS = Smooth Sanded SF = Sandfaced RU = Rusticated T = Tumbled

Factory: How = Howley Park Des = Desford Kirt = Kirton Mea = Measham Wiln = Wilnecote King = Kings Dyke Clau = Claughton Acc = Accrington

T1 (+/- 6mm) the mean of 10 bricks falls between 209mm up to 221mm.
T2 (+/- 4mm) the mean of 10 bricks falls between 211mm up to 219mm.
R1 - the difference between the smallest and the largest in the batch of 10 is no more than 9mm.

F1 - suitable for moderate exposure.
F2 - suitable for severe exposure.
S2 - low active soluble salt content.

Forterra is a leading manufacturer of a diverse range of clay and concrete building products, used extensively within the construction sector, and employs over 1,900 people across 18 manufacturing facilities in the UK.

It is the second largest brick and aircrete block manufacturer in the country, and the only producer of the iconic London Brick. Other trusted brands from Forterra include Thermalite, Conbloc, Ecostock, Butterley, Cradley, Red Bank, Bison Precast, Jetfloor and Formpave.

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