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All dimensions are in mm, drawings not to scale and all sizes nominal. The colours in this brochure are as true as can be obtained by the normal printing process. Forterra is committed to a programme of continuous product development and reserves the right to alter specifications without prior notification.
A guide to choosing the right brick

Forterra have developed a select range of bricks which offer everything you need, from classic to contemporary. Bricks are an inherently sustainable building material; they are durable, require little to no maintenance and can be recycled at the end of their use. They also contribute to thermal mass, resulting in buildings which need less energy for heating and cooling.

Forterra brick sample cards

Ideal for shortlisting products. High quality and extremely realistic representation of brick colour and texture.

Call 0330 123 1017 or visit forterra.co.uk/samples

1. Choose a colour
   - **Reds**: Red brick range pages 8-9, 14-27 and 42-43
   - **Bluffs**: Buff brick range pages 10-11, 28-33 and 44-45
   - **Yellows**: Yellow brick range pages 10-11, 34-35 and 44-45
   - **Browns**: Brown brick range pages 36-37
   - **Blues & Greys**: Blue, black & grey brick range pages 38-39 and 44-45

2. Choose a texture
   - **Smooth**: Smooth or smooth sandfaced finish, consistent and uniform in character.
   - **Light Textured**: Modern and uniform, with an indented or printed finish.
   - **Heavy Textured**: A harder and rougher texture for a more rustic brick with a consistent finish.
   - **Stock Pressed**: A smooth sandfaced finish, consistent and uniform in character.
   - **Tumbled**: Distressed and irregular in shape, offering an ‘olde worlde’ charm associated with reclaimed bricks.

3. Choose a size
   - The standard brick size is 215mm x 102.5mm x 65mm but some of our bricks are made in a 73mm and 75mm format and where this is the case the following symbols are used.
   - 215mm x 102.5mm x 65mm
   - 73mm x 75mm
Produced at our Measham plant, our cutting edge technology reduces energy consumption by up to 50% in the manufacture of the Ecostock brick range.

From process to product, the Forterra Ecostock range is the most environmentally friendly stock brick range in the UK.

forterra.co.uk/ecostock
Red Bricks
Stock Pressed & Thrown

Red Bricks Stock Pressed

- Athenstone Red
- Athenstone Red Multi

Red Bricks Stock Thrown

- Arundel Mix
- Chertsey Antique Blend
- Oakthorpe Red Stock

- Autumn Glow
- Clockhouse Mixture
- Oakthorpe Red Multi Stock

- Autumn Glow Multi
- Hampton Rural Blend
- Surrey Hill Red Multi

- Boxhill Meld
- Medway Blend
- Westcrafft Red Multi

- Chelsea Smoked Red
- Medway Orange
- West Sussex Blend
Buff & Yellow Bricks

Stock Pressed & Thrown

Atherstone Buff

Oakthorpe Buff Stock

Buff & Yellow Bricks

Stock Pressed

Atherstone Buff

Buff Bricks

Stock Pressed

Atherstone Buff

Buff Bricks

Stock Thrown

Belgrave Gault Blend

Cathedral Cream

Kensington Cream

Oakthorpe Buff Stock

Yellow Bricks

Stock Pressed

Ardleigh Yellow Stock

Oakthorpe Buff Stock

Oakthorpe Buff Multi Stock
The Butterley heritage brand has been reintroduced for 2016 as the new name for our extruded brick range.

Synonymous with brick making in the UK for over 150 years, the current range of Butterley wirecut extruded bricks are available in a choice of colours and textures, offering everything you need from classic to contemporary.

forterra.co.uk/butterley
Red Bricks
Smooth Textured

Order your brick samples
Call: 0330 123 1017
Web: forterra.co.uk
Red Bricks
Light Textured

Order your brick samples
Call: 0330 123 1017
Web: forterra.co.uk
Red Bricks
Light Textured

- Clumber Red
- Kimbolton Red Multi
- County Multi Dragfaced
- Lindum Cottage Red Multi
- Old Trafford Red
- Moray Red Mixture
- Mandarin Mixture
- Dark Tame Valley
- Moray Red Mixture
- Edwardian Dragfaced
- Old English Brindled Red
- Heather Multi
- Old Trafford Red

Laggan Mixture

Kimbolton Red Multi

Lindum Cottage Red Multi

Clumber Red Mixture

Red Bricks Light Textured

65 & 73mm

65 & 73mm

65 & 73mm
Red Bricks
Light Textured

Yorkshire Red Blend (see page 23)

Red Dragfaced

Rannoch Red Multi

Rufford Red Multi

Queens Blend

Sherwood Red Mixture

Tame Valley Red Mixture

Teviot Red

Abbey Blend (see page 17)

Abbey Red Multi

Light Textured Red Bricks

65 & 73mm

Queens Blend

Abbey Blend (see page 17)

65 & 73mm

Teviot Red
Red Bricks
Heavy Textured

Order your brick samples
Call: 0330 123 1017  Web: forterra.co.uk
Red Bricks Tumbled

Breckland Multi Reserve
Meadow Red
Chatworth Multi
Southdown Multi
Crowhurst Multi Reserve
Woodside Mixture
Farmstead Antique
Woodstock Blend Reserve

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk
Buff Bricks
Smooth & Light Textured

Leicestershire Russet Mixture (see page 31)

Abbey Buff Multi
Ashby Light Buff
Village Harvest Multi (see page 33)

Wilncote Smooth Buff

Buff Bricks Light Textured

Abbay Buff Multi
Ashby Light Buff
Burwell Buff

Calderdale Straw Rustic
Countryside Multi Buff
Cumbria Buff Rustic

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk
Order your brick samples
Call: 0330 123 1017  Web: forterra.co.uk
Yellow Bricks
Light & Heavy Textured

Order your brick samples
Call: 0330 123 1017
Web: forterra.co.uk
Brown Bricks Smooth Textured

- Dark Moroccan Smooth
- Golden Brown Sandfaced

Brown Bricks Light Textured

- Farmhouse Brown Sandfaced
- Brown Rustic
- Village Honey Gold

Brown Bricks Heavy Textured

- Old English Russet
- Dark Moroccan Rustic
- Mixed Brown Brindle Rustic

Order your brick samples
Call: 0330 123 1017 Web: forterra.co.uk
Blue & Grey Bricks
Smooth, Light & Heavy Textured
London Brick continues to be the first choice for the renovation, maintenance and improvement market.

The Original London Brick goes back over 140 years and has been used in the construction of over 5 million homes throughout the UK. Builders and specifiers can be confident that London Brick can colour match existing dwellings and provide quality and reliability.

forterra.co.uk/london
Red Bricks

- Chiltern
- Georgian
- Heather
- Regency
- Rustic
- Rustic Antique
- Sandfaced
- Sunset Red
- Tudor
- Windsor

Regency

Red Bricks

65 & 73mm
Buff, Yellow, Black & Grey Bricks

Buff Bricks
- Harrow Light
- Milton Buff
- Honey Buff
- Nene Valley Stone

Yellow Bricks
- Golden Buff
- Longville Stone
- Innstone
- Saxon Gold

Black & Grey Bricks
- Bracken Grey
- Cotswold
- Brindle
- Dapple Light
Special Shaped Bricks

Cradley specialises in the manufacture of handmade British Standard and non-standard brick specials, which are available in all brick types, enabling special shaped brick matching. Cradley can produce non-standard and bespoke brick specials to almost any specific design, shape and size to create unique brickwork features and detailing.

British Standard
Special Shaped Bricks

AN.1 Squint
(left or right hand)

AN.5 Single cant
(left or right hand)

AN.6 Double cant

AN.12 Double cant stop end
(square corners on bed)

BN.1 Single bullnose
(left or right hand)

BN.2 Double bullnose

BN.19 External return to double bullnose on edge and to bullnose double header on flat
(square corners on bed)

PL.3 Plinth stretcher

PL.4 Plinth internal return - long
(left or right hand)

PL.2 Plinth header

PL.7 Plinth external return
(left or right hand)
Professional tips for better brickwork

Make life easier with these simple tips which can save you time and money on your build.

Blending bricks

Bricks should be loaded-out from a minimum of 3 packs and it is advisable to draw from the packs in vertical rather than horizontal slices. Doing this helps avoid colour patchiness or banding in the brickwork.

Brick storage

Bricks should be stored on a level, free-draining surface that is protected from the elements. Polythene wrapping provides protection from the weather; if this is removed for inspection it needs to be replaced or alternative protection needs to be provided.

Protection of newly built brickwork

When work stops or is interrupted by inclement weather conditions, brickwork should be protected immediately with polythene sheeting that is held in place with a suitable fixing. If new brickwork is not protected, lime stains, efflorescence and patchy mortar colour can occur. It should also be noted that the laying of brickwork should be discontinued when the temperature falls below 3°C or when frost is imminent.
**Frost protection**

### Freestanding walls

Freestanding walls can be subjected to severe weather conditions. In order to minimise frost damage careful consideration must be paid to the following aspects of design:

- **Class B quality bricks** should be used from foundation level to 150mm (minimum) above ground level (M12 mortar or 1 : 1/4 : 3). This will also act as a rigid DPC.

- The main body of the wall should be constructed in "F2/S2" quality facing bricks (M6 mortar or 1 : 1/2 : 4 1/2).

- All copings must be of "F2/S2" quality and have a water absorption not exceeding 7% (M12 mortar or 1 : 1/4 : 3).

- We recommend that drip channels are introduced on all copings to shed rain clear of the wall face.

- Drip channels should have sharp edges and be free from mortar or other obstruction.

- Copings should overhang the wall face by at least 45mm.

- "F1" quality bricks must not be used for the main body of the wall, cappings or copings on freestanding walls.

- Mortar joints are not impervious to moisture. This is resolved by using a high bond continuous damp proof membrane immediately below the copings, projecting at least 13mm beyond the mortar.

- A flexible DPC should be avoided at all times as this will reduce overall structural stability.

---

### Earth retaining walls

Where brickwork is in direct contact with retained earth, it is exposed to ground water which invariably contains salts.

- **To minimise the risk of efflorescence on the exposed face of the wall, a waterproof barrier between the retained earth and the brickwork should be provided.**

- The waterproof barrier will also aid in the minimisation of frost damage and sulphate attack.

- All other detailing should be in accordance with that stated for a freestanding wall.

- Rendering of the wall is not recommended under any circumstances.

- A cement rich M12 mortar (1 : 1/4 : 3 cement : lime : sand or equivalent) should be used for cappings and copings on both freestanding and retaining walls.

---

### Frost attack

In extreme conditions even frost resistant F2 bricks have been known to fail. Where there is a likelihood of long term saturation during cyclic frost conditions occurring, it is advisable to choose a brick of high strength and low water absorption as an added precaution.

It is important to follow the above-mentioned good building practice details when constructing walls and other vulnerable structures.

Care should always be taken to observe relevant design details and current Codes of Practice.
**Brick design considerations**

A guide to help you get more from your bricks

**Brick bond patterns**

The purpose of bonding is to make brickwork uniform in structure and composition and to maximise its strength, durability and visual appeal. Here are five of the most popular bonding patterns used in the UK.

- **Stretcher bond**
- **Stack bond**
- **English bond**
- **Flemish bond**
- **Header bond**

**Mortar colours**

Mortar colour can have a significant impact on the look of a building as generally mortar represents around 15% of the total visible brickwork area. When choosing mortar colours it may be advisable to construct sample panels on site.

**Mortar joint profiles**

The purpose of finishing joints is to improve the rain resistance and visual appeal of the wall by compacting the surface of the mortar and pressing it into contact with the bricks. Below are five mortar joint profiles commonly used in the UK.

- **Recessed***: The mortar is raked out to leave the edge of the brickwork exposed, picking out individual bricks and creating a shadow effect.
- **Weathered struck**: The inset edge of the joint should be around 2mm and the forward edge should finish on the edge of the brick.
- **Weathered struck & cut**: The inset edge of the joint should be around 2mm and the forward edge should project around 2mm beyond the brick surface.
- **Bucket handle**: The mortar is ‘tooled’ to leave a concave, rounded joint.
- **Flush**: The edge is finished flush with the brickwork surface.

* Recessed joints should not be used in areas exposed to high levels of wind driven rain. Recessed joints should not be raked out to more than 5mm.
The complete Forterra product range

Our extensive product range covers all your construction requirements, from initial groundwork through to finished build.

forterra.co.uk
Forterra the sustainable choice

Bricks are an inherently sustainable building material. They are durable, require little or no maintenance, and can be recycled at the end of their use. They also contribute to thermal mass, resulting in buildings which need less energy for heating and cooling.

Forterra was the first brick manufacturer to achieve BES 6001 Responsible Sourcing of Materials (RSM) certification for all products from its UK brick production sites. This means that any brick you choose from Forterra is BES 6001 certified.

Forterra also offers the Ecostock® brick range. This range is manufactured at our state-of-the-art brick factory in Measham, and combines locally sourced raw materials with low energy and low waste processes, to make stock bricks with the lowest embodied CO2.

Brick sustainability
- Little or no maintenance required in use
- Contributes to thermal mass
- Provides heat and noise insulation
- Excellent fire resistance
- Allows the flexibility for buildings to be altered for re-use
- Recyclable
- A natural and traditional building material with pleasing aesthetic qualities
- A+ rating in the BRE Green Guide

To find out more about how Forterra embeds sustainability throughout its business in the UK visit forterra.co.uk
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<td>T2</td>
<td>R1</td>
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**Notes:**
- T1 (+/- 6mm) the mean of 10 bricks falls between 209mm up to 221mm.
- T2 (+/- 4mm) the mean of 10 bricks falls between 211mm up to 219mm.
Forterra is a leading manufacturer of a diverse range of clay and concrete building products, used extensively within the construction sector, and employs over 1,900 people across 18 manufacturing facilities in the UK.

It is the second largest brick and aircrete block manufacturer in the country, and the only producer of the iconic London Brick. Other trusted brands from Forterra include Thermalite, Conbloc, Ecostock, Butterley, Cradley, Red Bank, Bison Precast, Jetfloor and Formpave.

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